

Victaulic® Discharge Vibration Isolation Pump Drop Series 330 – Hong Kong Only



Verticle



Horizontal

1.0 PRODUCT DESCRIPTION

Available Sizes

- 3 – 12"/DN80 – DN300
- Offered in full or reduced port size (see Section 4.0 for details).

Maximum Working Pressure

- Rated to the working pressure of the PN10/PN16 flange connection.

Temperature Range

- –30°F to +230°F/–34°C to +110°C

Application

- This Discharge Vibration Isolation Pump Drop connects a pump to the interconnecting pipe/discharge header in the mechanical room.
- Provides noise reduction, expansion, contraction and deflection.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

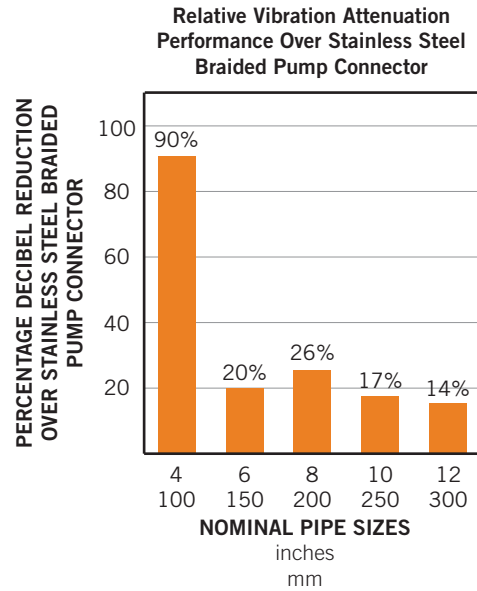
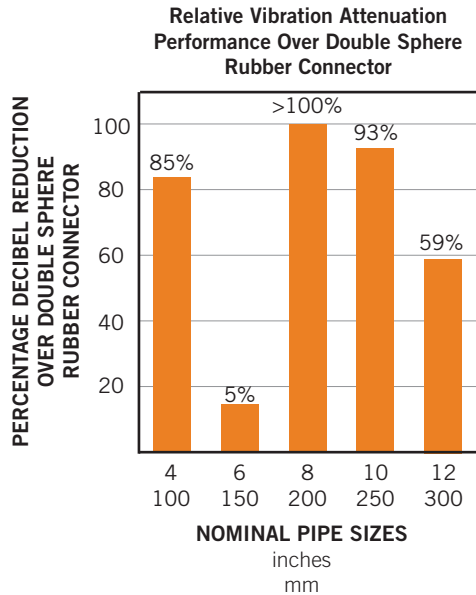
System No.		Location	
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Spec Section		Paragraph	
Approved		Date	

1.0 PRODUCT DESCRIPTION (Continued)

Vibration Attenuation Performance

- The following charts show the relative **vibration attenuation characteristics** of the Series 330 Vibration Isolation Pump Drop compared to double sphere rubber connectors and stainless steel braided pump connectors, respectively, for typical HVAC pump speeds.
- For all sizes shown, the vibration attenuation provided by the Series 330 exceeds the vibration attenuation characteristics of the other products tested, for typical HVAC pump speeds.



- Additionally, the Series 330 provides **linear movement and angular deflection capabilities**, along with the ability to **accommodate piping misalignment**, which should reduce stresses at pump or equipment connections.
- The use of either cut grooved or roll grooved pipe offers the same vibration attenuation characteristics.

NOTE

- For more information, please refer to [publication 26.04](#): Victaulic Couplings Vibration Attenuation Characteristics.

2.0 CERTIFICATION/LISTINGS

Product designed and manufactured under the Victaulic Quality Management System, as certified by LPCB in accordance with ISO-9001:2008.

3.0 SPECIFICATIONS – MATERIAL

- Standard weight carbon steel conforming to ASTM A53 Grade B or equal.
- Victaulic Original Groove System (OGS).
- Standard coupling coating: Orange enamel.
- Pipe spool coating: (specify choice)
 - Standard: Orange enamel.
 - Optional: Hot dipped galvanized.
- Gaskets are EPDM.
- Bolts/Nuts: Carbon steel oval neck track bolts meeting the mechanical property requirements of ASTM A449. Carbon steel heavy hex nuts meeting the mechanical property requirements of ASTM A563 Grade B. Track bolts and heavy hex nuts are zinc electroplated per ASTM B633 ZN/FE5, finish Type III (imperial) or Type II (metric).

Ductile iron butterfly valve: Body, end face, and seal retainer conforming to ASTM A536, Grade 65-45-12 with body black alkyd enamel coating.

Disc: Ductile iron conforming to ASTM A536, Grade 65-45-12, with electroless nickel coating conforming to ASTM B733

Seat: EPDM.

Stems: 416 stainless steel conforming to ASTM A582.

Bearings: Fiberglass or 316 stainless steel with TFE lining.

Stem Seals: Furnished in same materials as seat.

Stem Retaining Ring: Carbon steel.

Lever Handle: Sizes 3 – 6"/DN80 – DN150: 10 Position (with Lever Lock) - Zinc plated carbon steel handle with zinc plated carbon steel latch plate and zinc plated carbon steel fasteners, infinitely variable, padlockable and includes memory stop. Optionally available with tamper-resistant hardware.

Gear Operator: Sizes 8 – 12"/DN200 – DN300 – Provided with handwheel.

Ductile iron check valve conforming to ASTM A536, Grade 65-45-12.

Disc Coating/O-Ring: EPDM.

Body Seat: Size 3"/DN80: Machined surfaces electroless nickel plated. Sizes 4 – 12"/DN100 – DN300: Threaded electroless nickel plated seat.

Discs: Size 3"/DN80: Stainless steel disc seats against the o-ring seal, which is mounted on the electroless nickel plated end face. Sizes 4 – 12"/DN100 – DN300: Elastomer encapsulated disc and electroless nickel plated seat.

Shaft: Size 3"/DN80: Brass. Sizes 4 – 12"/DN100 – DN300: Type 316 stainless steel.

Spring: Type 302/304 stainless steel.

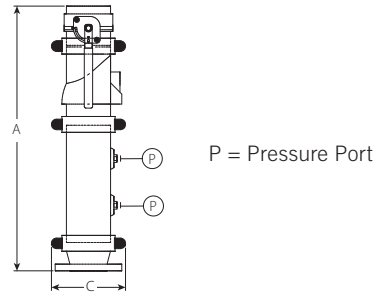
Shaft Plug: Size 3"/DN80 only: Type 416 stainless steel.

Pipe Plug: Sizes 4 – 12"/DN100 - DN300 only: Zinc plated carbon steel to ASTM B633.

Pressure Gauge Connection: ½"/15 mm BSPT.

4.0 DIMENSIONS

Series 330 Vertical Discharge Vibration Isolation Pump Drop



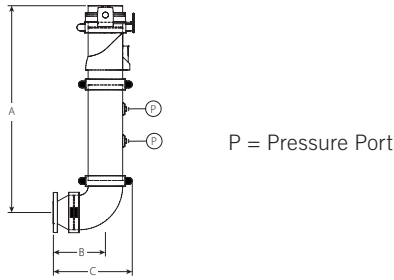
Vertical Pump Installation

Size		Dimensions		Weight	
Actual Outside Diameter	mm inches	A mm inches	C mm inches	Approximate (Each) kg ¹ lb	
88.9 3.500	x	60.3	897	173	25.3
		2.375	35.32	6.81	55.8
		76.1	897	173	27.8
		3.000	35.32	6.81	61.3
		88.9	756	173	21.0
		3.500	29.76	6.81	46.3
114.3 4.500	x	76.1	933	201	38.6
		3.000	36.73	7.91	85.1
		88.9	933	201	39.8
		3.500	36.73	7.91	87.7
		114.3	829	201	45.9
		4.500	32.64	7.91	101.2
139.7 5.500	x	88.9	1089	243	55.7
		3.500	42.87	9.57	122.8
		114.3	1089	243	55.3
		4.500	42.87	9.57	121.9
		139.7	959	243	46.0
		5.500	37.76	9.57	101.4
165.1 6.500	x	114.3	1203	282	51.8
		4.500	47.36	11.10	114.2
		139.7	1203	282	72.5
		5.500	47.36	11.10	159.8
		165.1	1060	282	61.5
		6.500	41.73	11.10	135.6
219.1 8.625	x	139.7	1421	341	117.9
		5.500	55.94	13.42	259.9
		165.1	1421	341	120.0
		6.500	55.94	13.42	264.6
		219.1	1268	341	98.1
		8.625	49.62	13.42	216.3
273.0 10.750	x	165.1	1695	435	213.0
		6.500	66.73	17.13	469.6
		219.1	1695	435	219.6
		8.625	66.73	17.13	484.1
		273.0	1568	435	185.9
		10.750	61.73	17.13	409.8
323.9 12.750	x	219.1	1940	489	261.9
		8.625	76.38	19.25	577.4
		273.0	1940	489	283.1
		10.750	76.38	19.25	624.1
		323.9	1787	489	234.5
		12.750	70.35	19.25	517.0

¹ Estimated weight using standard weight pipe.

4.1 DIMENSIONS

Series 330 Horizontal Discharge Vibration Isolation Pump Drop



Horizontal Pump Installation

Size		Dimensions			Weight	
Actual Outside Diameter		A	B	C	Approximate (Each)	
mm	inches	mm	mm	mm	kg ¹	
		inches	inches	inches	lb	
88.9 3.500	x	60.3	762	354	440	28.8
		2.375	30.00	13.94	17.32	63.5
		76.1	762	354	440	31.2
		3.000	30.00	13.94	17.32	68.8
88.9 3.500	x	76.1	761	214	301	27.6
		3.000	29.96	8.43	11.85	60.8
114.3 4.500	x	76.1	804	387	488	43.6
		3.000	31.65	15.24	19.21	96.1
		88.9	804	387	488	44.8
		3.500	31.65	15.24	19.21	98.8
		114.3	801	286	386	38.8
4.500	31.54	11.26	15.20	85.5		
139.7 5.500	x	88.9	946	425	547	63.3
		3.500	37.24	16.73	21.54	139.6
		114.3	946	425	547	63.0
		4.500	37.24	16.73	21.54	138.9
		139.7	943	298	420	54.8
5.500	37.13	11.73	16.54	120.8		
165.1 6.500	x	114.3	1073	464	605	82.3
		4.500	42.24	18.27	23.82	181.4
		139.7	1073	464	605	84.6
		5.500	42.24	18.27	23.82	186.5
		165.1	1070	324	465	72.7
6.500	42.13	12.76	18.31	160.3		
219.1 8.625	x	139.7	1312	508	678	136.2
		5.500	51.65	20.00	26.69	300.3
		165.1	1312	508	678	140.1
		6.500	51.65	20.00	26.69	308.9
		219.1	1311	356	526	120.1
8.625	51.61	14.02	20.71	264.8		
273.0 10.750	x	165.1	1595	562	780	252
		6.500	62.80	22.13	30.71	555.6
		219.1	1595	562	780	234.7
		8.625	62.80	22.13	30.71	517.4
		273.0	1595	435	653	236.8
10.750	62.80	17.13	25.71	522.1		
323.9 12.750	x	219.1	1840	613	857	308.3
		8.625	72.44	24.13	33.74	679.7
		273.0	1840	613	857	323.1
		10.750	72.44	24.13	33.74	712.3
		323.9	1838	460	705	282.7
12.750	72.36	18.11	27.76	623.2		

¹ Estimated weight using standard weight pipe.

5.0 COMPONENT PERFORMANCE

Butterfly Valve Flow Characteristics

C_v/K_v values for flow of water at +60°F/+16°C with various disc positions are shown in the table below.

Formulas for C_v/K_v values:

$$\Delta P = \frac{Q^2}{C_v^2}$$

$$Q = C_v \times \sqrt{\Delta P}$$

Where:

Q = Flow (GPM)

ΔP = Pressure Drop (psi)

C_v = Flow Coefficient

$$\Delta P = \frac{Q^2}{K_v^2}$$

$$Q = K_v \times \sqrt{\Delta P}$$

Where:

Q = Flow (m³/hr)

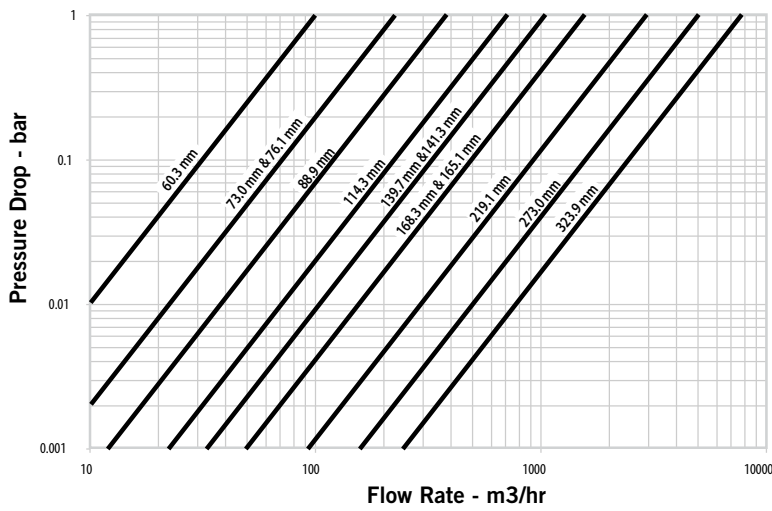
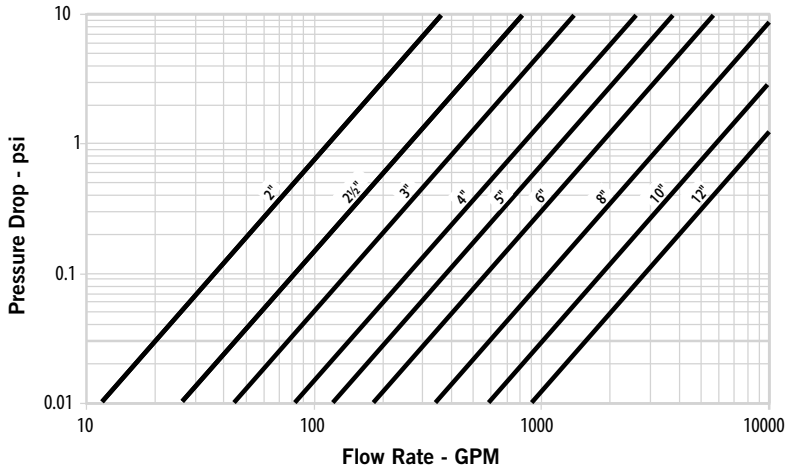
ΔP = Pressure Drop (Bar)







K_v = Flow Coefficient

Size		(Full Open) C _v K _v
Nominal inches DN	Actual Outside Diameter inches mm	
3 DN80	3.500 88.9	440 379
4 DN100	4.500 114.3	820 707
5 DN125	5.563 141.3	1200 1034
6 DN150	6.625 168.3	1800 1552
8 DN200	8.625 219.1	3400 2931
10 DN250	10.750 273.0	5800 5000
12 DN300	12.750 323.9	9000 7758

5.0 COMPONENT PERFORMANCE (Continued)

Butterfly Valve Flow Characteristics



Size		Flow Coefficients					
Nominal inches DN	Actual Outside Diameter inches mm	Disc Position (Degrees Open)					
		90	70	60	50	40	30
		 C _v K _v	 C _v K _v	 C _v K _v	 C _v K _v	 C _v K _v	 C _v K _v
3 DN80	3.500 88.9	440 379	230 198	140 121	90 78	50 43	26 22
4 DN100	4.500 114.3	820 707	430 371	250 216	160 138	100 86	50 43
5 DN125	5.563 141.3	1200 1034	620 534	370 319	240 207	140 121	70 60
6 DN150	6.625 168.3	1800 1552	940 8190	560 483	360 310	220 190	110 95
8 DN200	8.625 219.1	3400 2931	1770 1526	1050 905	670 578	410 353	200 172
10 DN250	10.750 273.0	5800 5000	3020 2603	1800 1552	1150 991	700 603	350 302
12 DN300	12.750 323.9	9000 7758	4680 4034	2790 2405	1780 1534	1080 931	540 465

5.1 COMPONENT PERFORMANCE

Check Valve Flow Characteristics

C_v/K_v values for flow of water at +60°F/+16°C at full open are shown in the table below.

Formulas for C_v/K_v values:

$$\Delta P = \frac{Q^2}{C_v^2}$$

$$Q = C_v \times \sqrt{\Delta P}$$

Where:

Q = Flow (GPM)
 ΔP = Pressure Drop (psi)
 C_v = Flow Coefficient

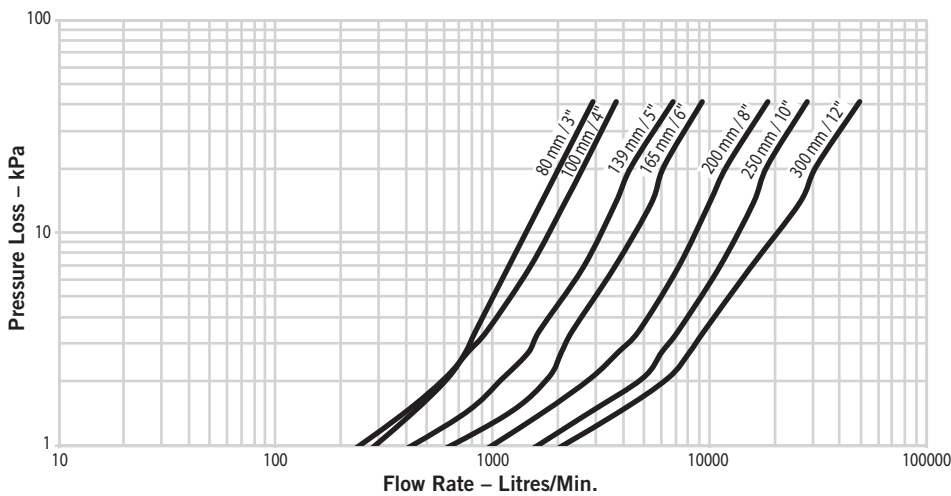
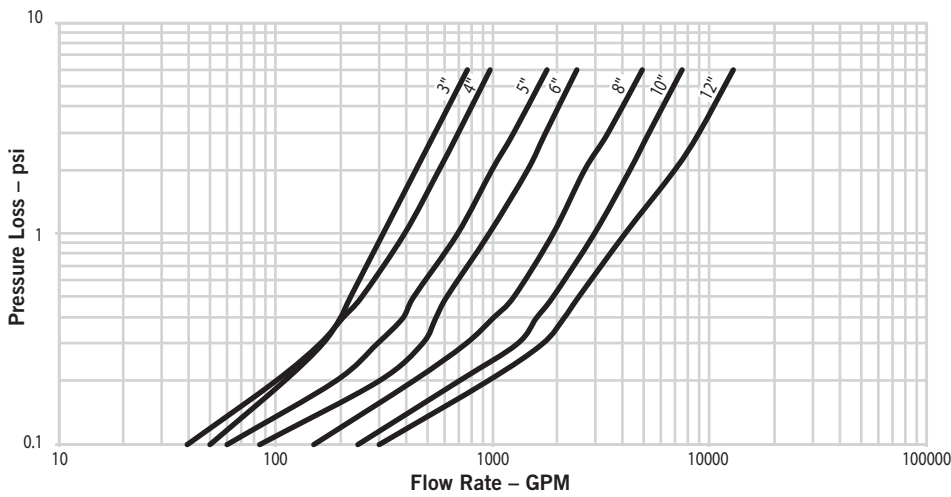
$$\Delta P = \frac{Q^2}{K_v^2}$$

$$Q = K_v \times \sqrt{\Delta P}$$


Where:







Q = Flow (m³/hr)
 ΔP = Pressure Drop (Bar)
 K_v = Flow Coefficient

Size			Size		
Nominal inches DN	Actual Outside Diameter inches mm	(Full Open) C _v K _v	Nominal inches DN	Actual Outside Diameter inches mm	(Full Open) C _v K _v
3 DN80	3.500 88.9	315 273	8 DN200	8.625 219.1	1800 1557
4 DN100	4.500 114.3	390 337	10 DN250	10.750 273.0	3000 2595
5 DN125	5.563 141.3	700 606	12 DN300	12.750 323.9	4200 3633
6 DN150	6.625 168.3	1000 865			



6.0 NOTIFICATIONS

 **WARNING**



- Read and understand all instructions before attempting to install, remove, adjust, or maintain any Victaulic piping products.
- Depressurize and drain the piping system before attempting to install, remove, adjust, or maintain any Victaulic piping products.
- Wear safety glasses, hardhat, and foot protection.
- A Victaulic flexible coupling (not included) must also be installed in the piping above the Series 330 Discharge Vibration Isolation Pump Drop when using a vertical configuration with no reduction in pipe size.

Failure to follow these instructions could result in death or serious personal injury and property damage.

7.0 REFERENCE MATERIALS

- [05.01: Victaulic Seal Selection Guide](#)
- [06.15: Victaulic Pressure Ratings and End Loads for Victaulic Couplings on Steel Pipe](#)
- [26.01: Victaulic Design Data](#)
- [26.04: Victaulic Vibration Couplings Vibration Attenuation Characteristics](#)
- [29.01: Victaulic Terms and Conditions/Warranty](#)
- [I-100: Victaulic Field Installation Handbook](#)
- [I-177N: Installation Instructions for QuickVic™ Flexible Coupling - Style 177N](#)

User Responsibility for Product Selection and Suitability

Each user bears final responsibility for making a determination as to the suitability of Victaulic products for a particular end-use application, in accordance with industry standards and project specifications, and the applicable building codes and related regulations as well as Victaulic performance, maintenance, safety, and warning instructions. Nothing in this or any other document, nor any verbal recommendation, advice, or opinion from any Victaulic employee, shall be deemed to alter, vary, supersede, or waive any provision of Victaulic Company's standard conditions of sale, installation guide, or this disclaimer.

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Note

This product shall be manufactured by Victaulic or to Victaulic specifications. All products to be installed in accordance with current Victaulic installation/assembly instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

Installation

Reference should always be made to the Victaulic installation handbook or installation instructions of the product you are installing. Handbooks are included with each shipment of Victaulic products, providing complete installation and assembly data, and are available in PDF format on our website at www.victaulic.com.

Warranty

Refer to the Warranty section of the current Price List or contact Victaulic for details.

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