






## Pipe Marking Gauges for Vic-Press™ Schedule 10S System Products

**ALWAYS REFER TO THE I-P500 FIELD INSTALLATION HANDBOOK AND THE TM-PFT510 OPERATING AND MAINTENANCE MANUAL FOR ADDITIONAL INFORMATION.**

 <b>WARNING</b>				
				
<ul style="list-style-type: none"> <li>• Read and understand all instructions in the I-P500 Field Installation Handbook and the TM-PFT510 Operating and Maintenance Manual before installing any Vic-Press Schedule 10S System Products.</li> <li>• Always mark pipe by using the proper size pipe marking gauge or a ruler or tape measure to indicate the required insertion depth.</li> <li>• Wear personal protective equipment (i.e. safety glasses, hardhat, foot protection, etc.) when working with Victaulic PFT510 Vic-Press Schedule 10S Tools.</li> </ul> <p>Failure to follow these instructions could result in serious personal injury, improper product installation, and/or property damage.</p>				



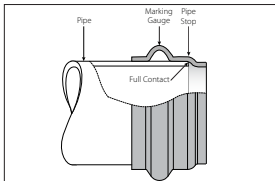
Victaulic pipe marking gauge sets for Vic-Press Schedule 10S System Products are available as an option to facilitate marking of pipe ends. These marking gauges are not a substitute for fully reading and understanding the I-P500 Field Installation Handbook and the TM-PFT510 Operating and Maintenance Manual.

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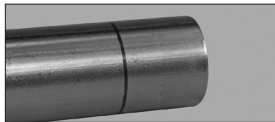
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**1.** Insert the pipe end into the correct size Vic-Press Schedule 10S marking gauge. Make sure the pipe end contacts the pipe stop (refer to the sketch above).

**2.** While the pipe is inserted completely into the marking gauge, mark the pipe along the edge of the gauge with a marker or paint stick, as shown above.



**3.** Remove the marking gauge from the pipe.



**4.** Make sure the pipe marks indicate full insertion into the coupling or fitting before performing the pressing operation.

For complete contact information, visit [www.victaulic.com](http://www.victaulic.com)

**I-P500.Gauge 6263 REV B UPDATED 07/2011 Z00P500KIT**  
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I-P500.Gauge

