PARTS ORDERING INFORMATION

When ordering parts, the following information is necessary for Victaulic to process the order promptly:

1. Tool Model Number – VE46 or VE46P
2. Tool Serial Number – The serial number can be found near the handle of the tool.
3. Quantity, Item Number, Part Number, Description
4. Where to send the part(s) – Company Name and Address
5. To whose attention to send the part(s)
6. Purchase Order Number

Parts may be ordered from the nearest Victaulic Sales Office.
VE46 and VE46P In-Place Groovers

**Item #** | **Part #** | **Qty.** | **Description**
--- | --- | --- | ---
1 | R-013-046-MCH | 1 | Gear Housing
2 | R-012-046-MCH | 1 | Arm
3 | R-006-046-MCH | 1 | Arm Link
4* | N-505-060-100 | 3 | Shoulder Screw, ¼ Dia. X 1” Lg., Blk. Ox.
5 | R-010-046-MCH | 1 | Arm Link Shaft
*6 | N-590-010-006 | 1 | Set Screw, #10 - 24UNC X 3/8” Lg. Half-Dog Pt. w/Nylon Insert
7A | R-046-046-UA6 | 1 | Upper Roll Assembly, Steel
7B | R-P04-046-UA6 | 1 | Upper Roll Assembly, PVC/Aluminum
8 | N-M01-000-007 | 2 | Grease Fitting, ¼ - 28 Straight
9* | N-590-010-004 | 1 | Set Screw, #10 - 24 UNC X ½” Lg. Half-Dog Pt. w/Nylon Insert
10** | N-802-100-009 | 1 | Bearing ‡
11 | N-805-100-002 | 2 | Thrust Washer
12 | R-007-046-MCH | 1 | Upper Roll Shaft
13 | N-805-150-002 | 1 | Thrust Washer
14** | N-B21-050-005 | 1 | Flanged Bearing
15 | R-108-046-MCH | 1 | Lower Roll/Gear Shaft

**Item #** | **Part #** | **Qty.** | **Description**
--- | --- | --- | ---
16 | N-P10-003-204 | 1 | Pin, Driv-Lok Type “C” (Shearproof) ¼ Dia. X 2¼” Lg.
17** | N-B02-150-006 | 2 | Bearing
18A | R-904-046-L06 | 1 | Lower Roll, Steel
18B | R-P04-046-L06 | 1 | Lower Roll, PVC/Aluminum
19 | R-019-046-MCH | 1 | Gear
20 | R-200-046-PLT | 1 | Gear Cover Plate
21 | N-B05-175-003 | 1 | Thrust Washer
23 | N-K01-060-500 | 1 | Woodruff Key, #605
24** | B21-050-004 | 1 | Flanged Bearing
25 | R-015-012-MCH | 1 | Pinion
26 | R-026-046-MCH | 1 | Pinion Shaft
27 | N-P10-003-208 | 1 | Pin, Driv-Lok Type “C” (Shearproof) ½ Dia. X ½” Lg.
28 | R-018-026-0FS | 1 | Drive Nut
29 | N-P10-003-202 | 1 | Pin, Driv-Lok Type “C” (Shearproof) ¼ Dia. X 1¼” Lg.
30 | N-505-045-104 | 1 | Shoulder Screw, ¼ Dia. X 1¼” Lg., Blk. Ox.
31 | N-N15-010-000 | 2 | Elastic Locknut #10 - 24 UNC, Pltd.

Refer to notes on following page.
‡ Included in Item 7A and 7B

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REPAIR PARTS
RP-VE46_2
VE46 and VE46P In-Place Groovers

NOTES:
* Denotes items to be assembled with No. 242 Loctite.
** Denotes items to be assembled with No. 290 Loctite.
Lube Bearings, Items #10, #17, #32, and #35 with Contractor Special Grease with Moly (NGLI #2), or equivalent.
Lube Gear and Pinion, Items #19 and #25, with Lubriplate Extra Heavy Grease Shield or equivalent.
VE46 and VE46P In-Place Groovers

VE46 POWER DRIVE ADAPTER PLATE KIT

![Diagram of VE46 POWER DRIVE ADAPTER PLATE KIT]

<table>
<thead>
<tr>
<th>Item#</th>
<th>Part #</th>
<th>Qty.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>R-042-026-PLT</td>
<td>1</td>
<td>Drive Shaft</td>
</tr>
<tr>
<td>2</td>
<td>R-044-026-PLT</td>
<td>1</td>
<td>Drive Adapter</td>
</tr>
<tr>
<td>3</td>
<td>R-040-026-PLT</td>
<td>1</td>
<td>Power Drive Mounting Plate</td>
</tr>
<tr>
<td>5</td>
<td>N-N08-060-000</td>
<td>1</td>
<td>¾&quot; - 16 UNC Hex Nut with Nylon Insert, Pltd.</td>
</tr>
<tr>
<td>6</td>
<td>N-501-050-100</td>
<td>2</td>
<td>¾&quot; - 18 UNC X 1&quot; Lg. Hex Hd. Cap Screw, Pltd.</td>
</tr>
<tr>
<td>7</td>
<td>N-W03-050-000</td>
<td>2</td>
<td>¾&quot; Lock Washer, Pltd.</td>
</tr>
<tr>
<td>8</td>
<td>N-N01-050-000</td>
<td>2</td>
<td>¾&quot; - 18 UNC Hex Nut, Pltd.</td>
</tr>
<tr>
<td>9</td>
<td>N-P90-007-108</td>
<td>1</td>
<td>Ø ⅛ x 1.50 Lg. Shear-Proof, Type C, Driv-Lok Pin</td>
</tr>
</tbody>
</table>

**NOTE:** The part number for the entire assembly is R-075-026-KIT.